

Modulating, Spring Return, AC 24 V/DC, for DC 2...10 V or 4...20 mA Control Signal







Technical data	1
----------------	---

Electric	Electrical data	Noninal voltage	
		Nominal voltage frequency	
		Nominal voltage range	

Nominal voltage

Electrical data

Functional data

Nominal voltage range	AC 19.228.8 V / DC 21.628.8 V
Power consumption in operation	5.5 W
Power consumption in rest position	3 W
Transformer sizing	8.5 VA
Electrical Connection	18 GA appliance cable, 1 m, with 1/2" conduit connector
Overload Protection	electronic throughout 095° rotation

AC/DC 24 V 50/60 Hz

Electrical Protection

actuators are double insulated

180 in-lb [20 Nm] Torque motor Operating range Y 2...10 V Operating range Y note 4...20 mA w/ ZG-R01 (500 Ω , 1/4 W resistor)

Input Impedance 100 k Ω for 2...10 V (0.1 mA), 500 Ω for 4...20 mA Position feedback U 2...10 V Position feedback U note Max. 0.5 mA

Direction of motion motor selectable with switch 0/1 Direction of motion fail-safe reversible with cw/ccw mounting 5 mm hex crank (3/16" Allen), supplied Manual override

Angle of rotation Angle of rotation note adjustable with mechanical end stop, 35...95° 95 s / 90°

Running Time (Motor) Running time fail-safe <20 s @ -4...122°F [-20...50°C], <60 s @ -22°F [-30°C]

Noise level, motor 40 dB(A) Noise level, fail-safe 62 dB(A) Position indication Mechanical

Safety data Power source UL Class 2 Supply

> Degree of protection IEC/EN IP54 Degree of protection NEMA/UL NEMA 2 UL Enclosure Type 2 Enclosure cULus listed to UL60730-1A:02; UL **Agency Listing** 60730-2-14:02 and CAN/CSA-E60730-1:02

> **Quality Standard** ISO 9001 UL 2043 Compliant Suitable for use in air plenums per Section 300.22(C) of the NEC and Section 602 of the IMC

Ambient humidity Max. 95% RH, non-condensing Ambient temperature -22...122°F [-30...50°C] Storage temperature -40...176°F [-40...80°C]



	Technical data sheet		AFB24-SR
Safety data	Servicing	maintenance-free	

Weight Weight 4.1 lb [1.9 kg]

Materials Housing material Galvanized steel and plastic housing

Footnotes †Rated Impulse Voltage 800V, Type of action 1.AA, Control Pollution Degree 3

Product features

Application

For fail-safe, modulating control of dampers in HVAC systems. Actuator sizing should be done in accordance with the damper manufacturer's specifications. The actuator is mounted directly to a damper shaft up to 1.05" in diameter by means of its universal clamp. A crank arm and several mounting brackets are available for applications where the actuator cannot be direct coupled to the damper shaft. The actuator operates in response to a DC 2…10 Vor, with the addition of a 500Ω resistor, a 4…20 mA control input from an electronic controller or positioner. A DC 2…10 V feedback signal is provided for position indication.

A common installation technique for control of multi-section dampers is to use the U5 position feedback of one actuator (Primary) to control multiple actuators (Secondary). Belimo refers to this as primary and secondary control. The only requirement is that the actuators are installed on MECHANICALLY SEPARATE damper shafts.

Operation

The AF..24-SR series actuators provide true spring return operation for reliable fail-safe application and positive close off on air tight dampers. The spring return system provides constant torque to the damper with, and without, power applied to the actuator. The AF..24-SR series provides 95° of rotation and is provided with a graduated position indicator showing 0° to 95°. The AF..24-SR uses a brushless DC motor which is controlled by an Application Specific Integrated Circuit (ASIC) and a microprocessor. The microprocessor provides the intelligence to the ASIC to provide a constant rotation rate and to know the actuator's exact fail-safe position. The ASIC monitors and controls the brushless DC motor's rotation and provides a digital rotation sensing function to prevent damage to the actuator in a stall condition. The actuator may be stalled anywhere in its normal rotation without the need of mechanical end switches. The AF..24-SR actuator is shipped at 5° (5° from full fail-safe) to provide automatic compression against damper gaskets for tight shut-off.

ATTENTION: AF..24-SR cannot be tandem mounted on the same damper or valve shaft. Only On/ Off and MFT AF.. models can be used for tandem mount applications.

Typical specification

Spring return control damper actuators shall be direct coupled type which require no crank arm and linkage and be capable of direct mounting to a jackshaft up to a 1.05" diameter. The actuator must provide modulating damper control in response to a 2 to 10 VDC or, with the addition of a 500Ω resistor, a 4 to 20 mA control input from an electronic controller or positioner. The actuators must be designed so that they may be used for either clockwise or counter clockwise fail-safe operation. Actuators shall use a brushless DC motor controlled by a microprocessor and be protected from overload at all angles of rotation. Run time shall be constant, and independent of torque. A 2 to 10 VDC feedback signal shall be provided for position feedback. Actuators with auxiliary switches must be constructed to meet the requirements for Double Insulation so an electrical ground is not required to meet agency listings. Actuators shall be cULus listed and have a 5 year warranty, and be manufactured under ISO 9001 International Quality Control Standards. Actuators shall be as manufactured by Belimo.



Accessories

Electrical accessories	Description	Туре
	DC Voltage Input Rescaling Module	IRM-100
	Auxiliary switch, mercury-free	P475
	Auxiliary switch, mercury-free	P475-1
	Signal simulator, Power supply AC 120 V	PS-100
	Convert Pulse Width Modulated Signal to a 210 V Signal for Belimo	PTA-250
	Proportional Actuators	55101
	Positioner for wall mounting	SGA24
	Positioner for front-panel mounting	SGF24
	Cable conduit connector 1/2"	TF-CC US
	Resistor, 500Ω , $1/4$ " wire resistor with 6" pigtail wires	ZG-R01
	Resistor kit, 50% voltage divider	ZG-R02
	Transformer, AC 120 V to AC 24 V, 40 VA	ZG-X40
Mechanical accessories	Description	Туре
	Anti-rotation bracket, for AF / NF	AF-P
	Shaft extension 240 mm Ø20 mm for damper shaft Ø 822.7 mm	AV8-25
	End stop indicator	IND-AFB
	Shaft clamp reversible, for central mounting, for damper shafts Ø12.7 / 19.0 / 25.4 mm	K7-2
	Ball joint suitable for damper crank arm KH8 / KH10, Multipack 10 pcs.	KG10A
	Ball joint suitable for damper crank arm KH8, Multipack 10 pcs.	KG8
	Damper crank arm Slot width 8.2 mm, clamping range Ø1425 mm	KH10
	Damper crank arm Slot width 8.2 mm, for Ø1.05"	KH12
	Damper crank arm Slot width 8.2 mm, clamping range Ø1018 mm	KH8
	Actuator arm, for 3/4" shafts, clamping range Ø1022 mm, Slot width 8.2	KH-AFB
	mm	
	Push rod for KG10A ball joint 36" L, 3/8" diameter	SH10
	Push rod for KG6 & KG8 ball joints (36" L, 5/16" diameter).	SH8
	Wrench 0.32 in and 0.39 in [8 mm and 10 mm]	TOOL-06
	Retrofit clip	Z-AF
	Mounting bracket for AF	ZG-100
	Mounting bracket	ZG-101
	Dual actuator mounting bracket.	ZG-102
	Mounting bracket	ZG-109
	Linkage kit	ZG-110
	Mounting bracket	ZG-118
	for AF / NF	200
	Jackshaft mounting bracket.	ZG-120
	Mounting kit for linkage operation for flat and side installation	ZG-AFB
	Mounting kit for foot mount installation	ZG-AFB118
	Damper clip for damper blade, 3.5" width.	ZG-DC1
	Damper clip for damper blade, 5.5 width.	ZG-DC1 ZG-DC2
	1" diameter jackshaft adaptor (11" L).	ZG-JSA-1
	1-5/16" diameter jackshaft adaptor (12" L).	ZG-JSA-1 ZG-JSA-2
	1.05" diameter jackshaft adaptor (12" L).	ZG-JSA-3
	Weather shield 330x203x152 mm [13x8x6"] (LxBxH)	ZS-100
	Base plate, for ZS-100	ZS-100
	Weather shield 406x213x102 mm [16x8-3/8x4"] (LxWxH)	ZS-150
	Explosion proof housing 406x254x164 mm [16x10x6.435"] (LxBxH), UL	ZS-260
	and CSA, Class I, Zone 1&2, Groups B, C, D, (NEMA 7), Class III, Hazardous	25 200
	(classified) Locations Weather shield 438x222x140 mm [17-1/4x8-3/4x5-1/2"] (LxBxH), NEMA	ZS-300
	4X, with mounting brackets Weather shield 438x222x140 mm [17-1/4x8-3/4x5-1/2"] (LxBxH), NEMA	ZS-300-5
	4X, with mounting brackets	70 200 64
	Shaft extension 1/2"	ZS-300-C1
	Shaft extension 3/4"	ZS-300-C2
	Shaft extension 1"	ZS-300-C3
	Base plate extension	Z-SF
		ZG-JSL



Electrical installation

During installation, testing, servicing and troubleshooting of this product, it may be necessary to work with live electrical components. Have a qualified licensed electrician or other individual who has been properly trained in handling live electrical components perform these tasks. Failure to follow all electrical safety precautions when exposed to live electrical components could result in death or serious injury.

Meets cULus requirements without the need of an electrical ground connection.

(A) Actuators with appliance cables are numbered.

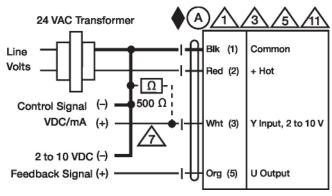
A Provide overload protection and disconnect as required.

Actuators may also be powered by DC 24 V.

A Only connect common to negative (-) leg of control circuits.

A 500 Ω resistor (ZG-R01) converts the 4...20 mA control signal to 2...10 V.

Actuators may be connected in parallel if not mechanically linked. Power consumption and input impedance must be observed.



2...10 V / 4...20 mA Control

Dimensions

