

# SAY Electronic Valve Actuator

## Non-spring Return, 24 Vac, 3-Position Control



<b>Description</b>	The SAY Non-spring Return (NSR), Electronic Valve Actuator requires a 24 Vac supply to provide three-position control of a valve. This actuator is designed to work with 1-1/2- and 2-inch normally open (NO) Siemens Pressure Independent Control Valves with a 5/8-inch (15 mm) stroke.
<b>Features</b>	<ul style="list-style-type: none"><li>• 24 Vac/Vdc operating voltage</li><li>• Direct-coupled installation requires no special tools or adjustments</li><li>• Visual stroke indication</li><li>• Manual override</li><li>• Overload and stall protection</li><li>• Optional functions with auxiliary switches, potentiometer, and stem heater</li><li>• Maintenance-free</li></ul>
<b>Application</b>	These electronic actuators are designed to be used with 1-1/2- and 2-inch normally open (NO) Siemens Pressure Independent Control Valves with 5/8-inch (15 mm) stroke in hot and chilled water applications in closed loop HVAC systems.  <b>NOTE:</b> Consult Technical Support if using with a TEC.
<b>Product Number</b>	SAY81.03U (Actuator Prefix Code 334)

<b>Specifications</b>	Operating voltage	24 Vac $\pm$ 20% / 24 Vdc + 20% / -15%, Class 2
	<b>Power supply</b>	
	Frequency	45 to 65 Hz
	Fusing of supply lines	Max. 10A slow
	Power consumption	
	Stem retracts/extends	5 VA/3.75 W
<b>Function data</b>	Positioning times	30 seconds
	Positioning force	200 N
	Nominal stroke	15 mm
	Permissible medium temperature (valve fitted)	34°F to 248°F (1°C to 120°C)
<b>Signal inputs</b>	Positioning signals "Y1", "Y2"	3-position
	Voltage	24 Vac $\pm$ 20%/24 Vdc + 20%/-15%
<b>Connecting cable</b>	Wire gauge	16 to 24 AWG
	Cable entries	3 entries for 1/2" conduit connection
<b>Degree of protection</b>	Housing from vertical to horizontal	IP54, as per EN 60529
	With Weathershield ASK39.1	NEMA 3R
	Insulation class for 24 Vac/Vdc	Class III, as per EN 60730
<b>Environmental conditions</b>	Operation	IEC 60721-3-3
	Climatic conditions	Class 3K5
	Mounting location	Indoors (weather-protected)
	Ambient temperature	23°F to 131°F (-5°C to 55°C)
	Humidity (non-condensing)	5 to 95% rh
	Transportation	IEC 60721-3-2
	Climatic conditions	Class 2K3
	Temperature	-13°F to 158°F (-25°C to 70°C)
	Humidity	< 95% rh
	Storage	IEC 60721-3-1
	Temperature	5°F to 131°F (-15°C to 55°C)
	Humidity	5 to 95% rh
	Max. media temperature when mounted on a valve	266°F (130°C)
<b>Environmental compatibility</b>		ISO 14001 (environment)
		ISO 9001 (quality)
		SN36350 (environment-compatible products)
		RL 2002/95/EG (RoHS)
<b>Standards</b>	CE conformity	
	As per EMC directive	2004/108/EC
	Immunity	EN 61000-6-2:[2005] Industrial
	Emissions	EN 61000-6-3:[2007] Residential
	Electrical safety	EN 60730-1
	C-tick	N 474
	UL conformity (24 Vac/Vdc)	UL 873
	C-UL conformity (24 Vac/Vdc)	Certified to Canadian standard C22.2 No. 24-93

<b>Specifications (Continued)</b>	Potentiometer ASZ7.5/135	0 to 135 $\Omega \pm 5\%$
	Voltage	10 Vdc
	Current rating	<4 mA
<b>Accessories</b>	Potentiometer ASZ7.5/200	0 to 200 $\Omega \pm 5\%$
	Voltage	10 Vdc
	Current rating	<4 mA
	Potentiometer ASZ7.5/1000	0 to 1,000 $\Omega \pm 5\%$
	Voltage	10 Vdc
	Current rating	<4 mA
	Auxiliary switch ASC10.51	
	Switching capacity	24 to 230 Vac, 6A res., 2A Ind.

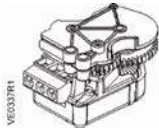
**Accessories**

**NOTE:** Installation instructions are included with each accessory.

Product Number	Auxiliary Switch ASC10.51	Potentiometer ASZ7.5/.. <sup>1)</sup>
<b>SAY81.03U</b>	Max. 2	Max. 1

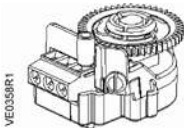
1) Available with 135  $\Omega$ , 200  $\Omega$ , or 1000  $\Omega$ .

Auxiliary switch  
ASC10.51



Auxiliary switch ASC10.51 switches on or off when a certain position is reached. The switching point can lie between 0 to 100%.

Potentiometer  
ASZ7.5/..



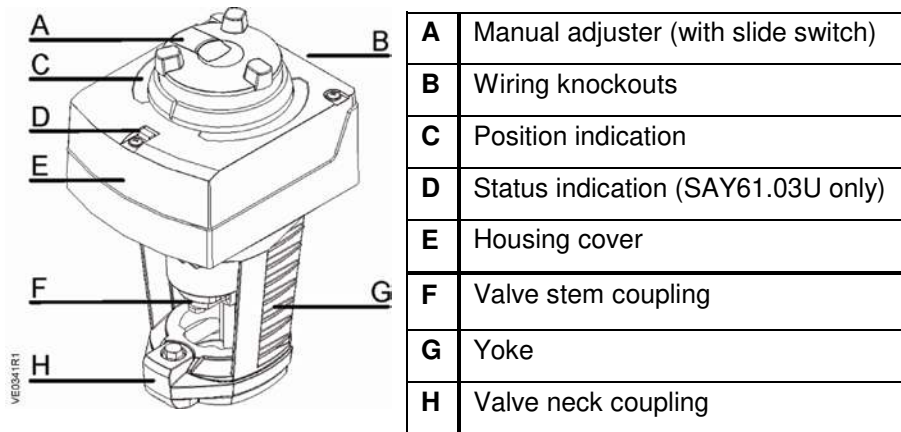
Potentiometer ASZ7.5/.. (1000  $\Omega$ , 200  $\Omega$ , 135  $\Omega$ ) delivers an ohmic value to the controller giving the exact position of the actuator (continuous position feedback).

Weather shield  
ASK39.1



Weather Shield ASK39.1 protects the actuator when installed outdoors. Provides NEMA 3R protection.

## Components



## Operation

The actuator accepts a 24 Vac control signal to Y1, which causes the actuator's stem retainer to move toward the valve (extend). A 24 Vac control signal to Y2 causes the actuator's stem retainer to move toward the actuator (retract). The stroke travel is proportional to the length of time the signal is applied.

### NOTE:

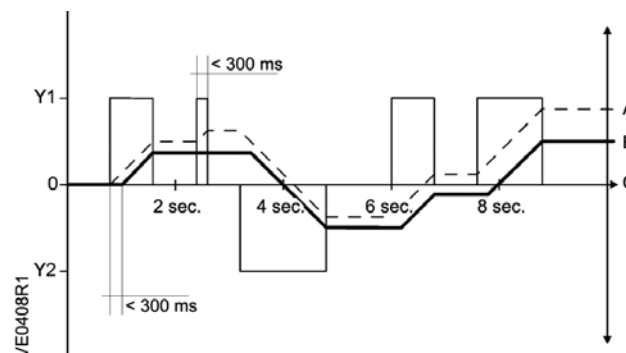
If the application requires a reverse-acting, floating actuator, then the Y1 and Y2 control signals can be reversed so that the Y1 controller signal is connected to the Y2 actuator terminal, and the Y2 controller signal is connected to the Y1 actuator terminal.

When power is turned off or in the event of a power failure, the actuator maintains its position.

In the 3-position (floating) actuators, deviation occurs (See Figure 1):

- after several positioning signals Y1 and Y2 in the same direction since the stroke movement starts with a delay of 300 ms.
- when positioning signals Y1 and Y2 are active for less than 300 ms since the stroke movement cannot be made in that case.
- Accurate position feedback is made possible with the help of a potentiometer.

**NOTE:** Consult Technical Support if using with a TEC.



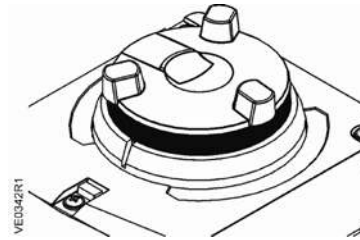
	<b>B</b>	<b>C</b>	<b>Y1</b>	<b>Y2</b>	<b>0</b>
Calculated position	Actual position	Positioning time [ms]	Positioning signals (power applied)		No power applied

**Figure 1. Three-position (Floating) Actuator Deviation.**

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## Manual Override

Automatic mode



When the motor drives the manual adjuster turns. In Automatic Mode, the manual adjuster is used for indication of travel. If the manual adjuster is held firm in this mode, there is no transmission of power to the gear train.

Manual operation

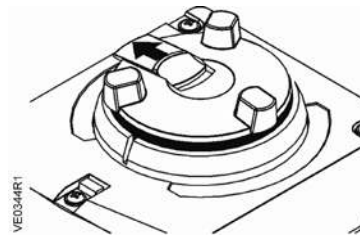


When pushing the manual adjuster down (1), it engages and the actuator can be manually operated.

When turning the manual adjuster in a clockwise/counterclockwise direction (2), the actuator's stem extends/retracts.

An overload protection prevents damage to the manual adjuster.

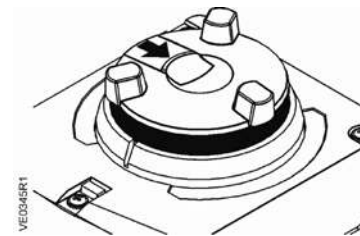
Setting the position



When the black slide switch is pushed out, the manual adjuster remains engaged.

When in this mode, do not turn the manual adjuster.

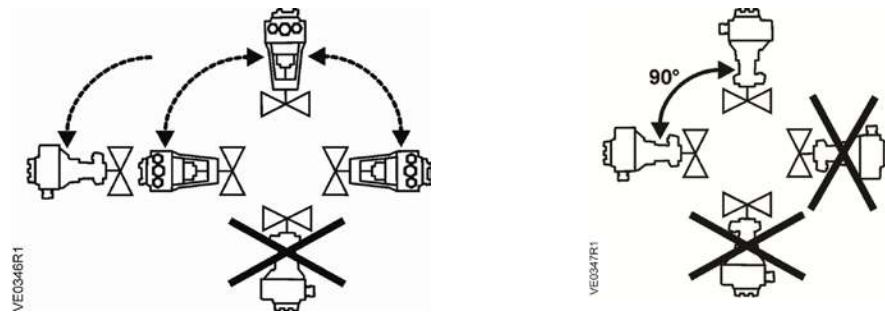
Disengaging the setting



When the black slide switch is pushed back in, and the manual adjuster is not pressed down, the manual adjuster returns to Automatic Mode.

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## Mounting and Installation



- Indoor Use  
Outdoor Use<sup>1</sup>
- 1) Only in connection with Weather Shield ASK39.1 for NEMA 3R protection.

**Figure 2. Acceptable Mounting Positions.**

The vertical position is the recommended position for mounting. Figure 2 shows the acceptable mounting positions.

Allow 8 inches (200 mm) above and on the wiring side of the actuator, and four inches (100 mm) on all other sides of the actuator. This service envelope is the minimum space required to access and service the actuator. See *Dimensions* for actuator dimensions and the recommended service envelope.



**CAUTION:**

Do NOT rotate the actuator on the valve once the actuator and valve stem are connected. Doing so will inadvertently adjust the flow setting of the valve or damage the stem.

## Start-Up

Check the wiring for proper connections.

**NOTE:** The valve body assembly determines the complete assembly action.

## Pressure Independent Control Valve

Y1 control signal extends the actuator (0 to 1): Valve closes.  
Y2 control signal retracts the actuator (1 to 0): Valve opens.

**NOTE:**

If the application requires a reverse-acting, floating actuator, then the Y1 and Y2 control signals can be reversed so that the Y1 controller signal is connected to the Y2 actuator terminal, and the Y2 controller signal is connected to the Y1 actuator terminal.

## Wiring

Do not use auto transformers. Use earth ground isolating step-down Class 2 power supplies.

Determine supply transformer rating by summing total VA of all actuators used.

The maximum rating for Class 2 step-down transformer is 100 VA. It is recommended that no more than 10 actuators are powered by one transformer.

## Wiring Diagrams

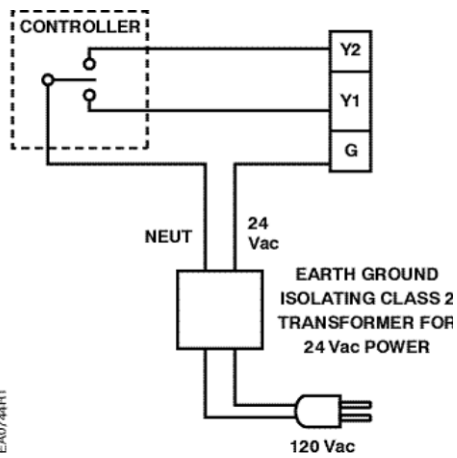


Figure 3.

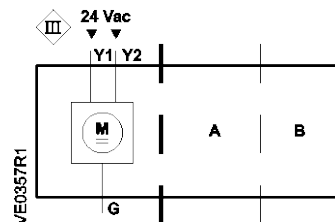
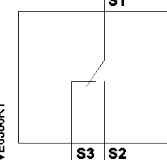


Figure 4. Wiring Designations.

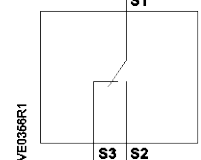
### Accessories

A and/or B

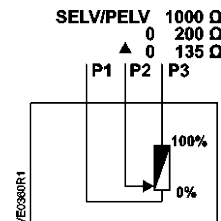
1x ASC10.51  
 Auxiliary Switch  
 24 Vac to 230V / 6 (3) A



1x ASC10.51  
 Auxiliary Switch  
 24 Vac to 230V / 6 (3) A

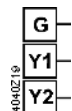


or 1 x ASZ7.5/..  
 Potentiometer



The diagram shows all possible connections. The application determines which connections are used.

### Wiring Terminals



#### 24 Vac/Vdc, 3-Position

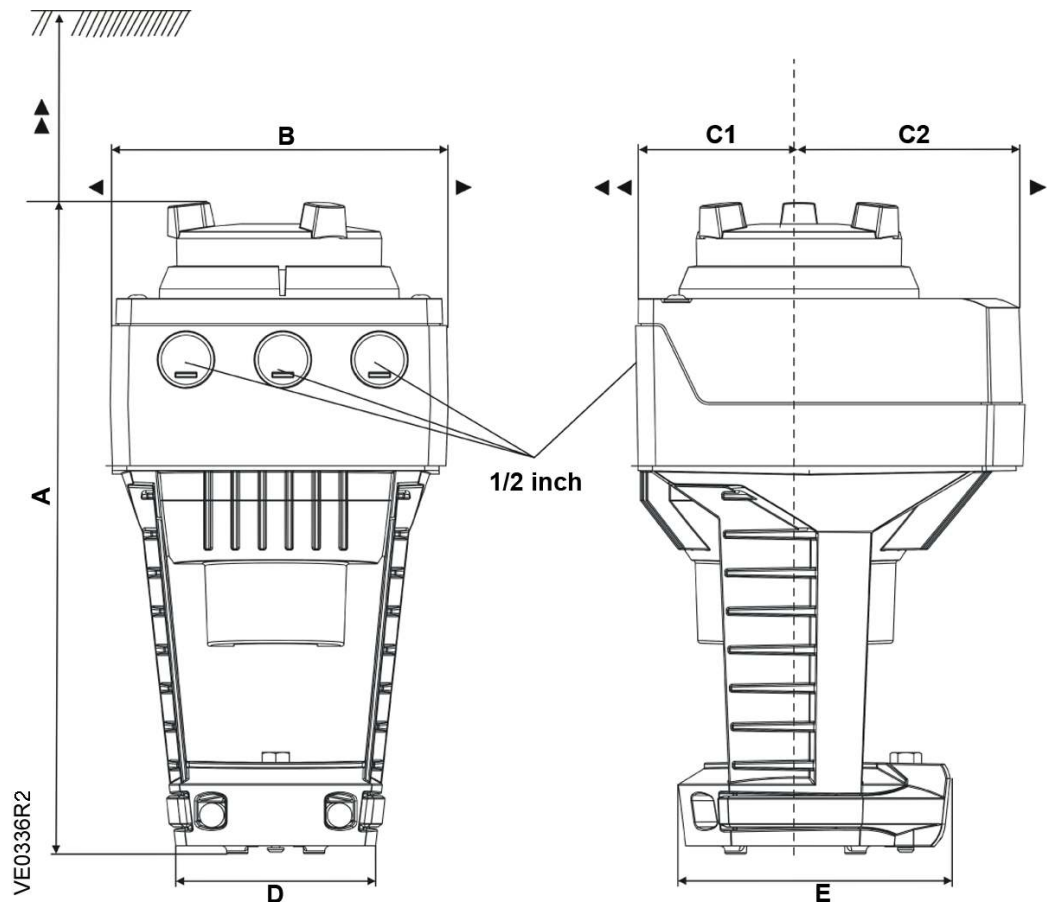
- G — System potential (SP)
- Y1 — Positioning signal (actuator's stem extends)
- Y2 — Positioning signal (actuator's stem retracts)

### Troubleshooting

Check that the wires are connected correctly and attached securely.

Check for adequate power supply.

**Dimensions**



**Figure 5. Dimensions in Inches (Millimeters).**

**Service envelope**

Minimum access space recommended

▶  
4 inches (100 mm)

▲  
8 inches (200 mm)

Product Numbers	A	B	C	C1	C2	D	E	▶	▶▶	Weight lbs (kg)
SAY81.03U	9.53 (242)	4.88 (124)	5.91 (150)	2.68 (68)	3.23 (82)	3.15 (80)	3.94 (100)	3.94 (100)	7.87 (200)	4.1 (1.85)
With ASK39.1	10.51 (267)	6.06 (154)	11.81 (300)	7.87 (200)	3.94 (100)	—	—	—	—	4.6 (2.08)

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